



**BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION**

**MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908**

NOTICE OF ACCEPTANCE (NOA)

www.buldingcodeonline.com

**PGT Industries
1070 Technology Drive
Nokomis, FL 34275**

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series PW-701 Aluminum Fixed Window – L.M.I.

APPROVAL DOCUMENT: Drawing No. 4259-4, titled "Aluminum Picture Window, Impact", sheets 1 through 12 of 12, prepared by manufacturer, dated 7/14/03, with revision "B", dated 4/4/07, signed and sealed by Robert L. Clark, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # 03-1105.01 and consists of this page 1 and evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by **Manuel Perez, P.E.**



**NOA No. 07-0418.06
Expiration Date: February 19, 2009
Approval Date: June 21, 2007
Page 1**

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

1. Manufacturer's die drawings and sections.
2. Drawing No. **4259-4**, titled "Aluminum Picture Window, Impact", sheets 1 through 12 of 12, prepared by manufacturer, dated 7/14/03, with revision "B", dated 4/4/07, signed and sealed by Robert L. Clark, P.E.

B. TESTS

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of alum. fixed windows of different shapes, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-3835**, dated 07/18/03, signed and sealed by Joseph Chan, P.E.
(Submitted under previous NOA #03-1105.01)
2. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of an aluminum picture window, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-3850**, dated 07/31/03, signed and sealed by Joseph Chan, P.E.
(Submitted under previous NOA #03-1105.01)

C. CALCULATIONS

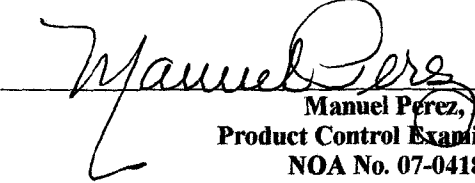
1. Anchor verification calculations and structural analysis, complying with FBC-2004, prepared by manufacturer, dated 4/13/07, signed and sealed by Robert L. Clark, P.E.
Complies with ASTM E1300-02

D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **02-0828.15** issued to E.I. DuPont DeNemours for "DuPont Butacite PVB Material" dated 11/21/02, expiring on 12/11/05.
2. Notice of Acceptance No. **01-0205.02** issued to Solutia, Inc. for "Saflex / Keepsafe Maximum" dated 5/17/01, expiring on 5/21/06.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 07-0418.06
Expiration Date: February 19, 2009
Approval Date: June 21, 2007

PGT Industries

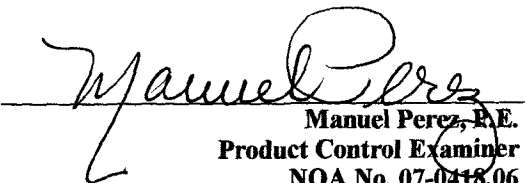
NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

F. STATEMENTS

1. Statement letter of conformance, dated April 13, 2007, signed and sealed by Robert L. Clark, P.E.
2. Statement letter of no financial interest, dated April 13, 2007, signed and sealed by Robert L. Clark, P.E.

G. OTHER

1. Notice of Acceptance No. **03-1105.01**, issued to PGT Industries for their Series "PW-701" Aluminum Picture Window-LMI, approved on 02/19/04 and expiring on 02/19/09.


Manuel Perez, P.E.
Product Control Examiner
NOA No. 07-0418.06
Expiration Date: February 19, 2009
Approval Date: June 21, 2007

NOTES: LARGE MISSILE WINDOWS

1. GLAZING OPTIONS:
 - A. 7/16" LAMINATED GLASS COMPRISED OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.
 - B. 7/16" LAMINATED GLASS COMPRISED OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.
 - C. 1 1/16" LAMI I.G. GLASS COMPRISED OF (1) LITE OF 3/16" HEAT STRENGTHENED GLASS, A 7/16" AIRSPACE AND 7/16" LAMINATED GLASS WHICH IS COMPRISED OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.
 - D. 1 1/16" LAMI I.G. GLASS COMPRISED OF (1) LITE OF 3/16" HEAT STRENGTHENED GLASS, A 7/16" AIRSPACE AND 7/16" LAMINATED GLASS WHICH IS COMPRISED OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.
2. DESIGN PRESSURE RATINGS: (FLANGED - SEE SHEET 5, TABLE 1 AND INTEGRAL FIN - SEE SHEET 6, TABLE 2)
 - A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-02.
 - B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-02.
3. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, CURRENT EDITION.


FOR ANCHORAGE INFORMATION SEE SHEETS 10 THROUGH 12.
4. SHUTTER REQUIREMENT: NONE REQUIRED
5. NARROW JOINT SEALANT IS USED ON ALL FOUR CORNERS OF THE FRAME.
6. REFERENCES: TEST REPORTS, FTL-3835 & FTL-3850
 ELCO TEXTRON NOA: 04-0721.01, 03-0225.05
 ANSI/AF&PA NDS-2001 FOR WOOD CONSTRUCTION
 ADM-2000 ALUMINUM DESIGN MANUAL
7. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, CURRENT EDITION INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

NOA DRAWING TABLE OF CONTENTS SHEET

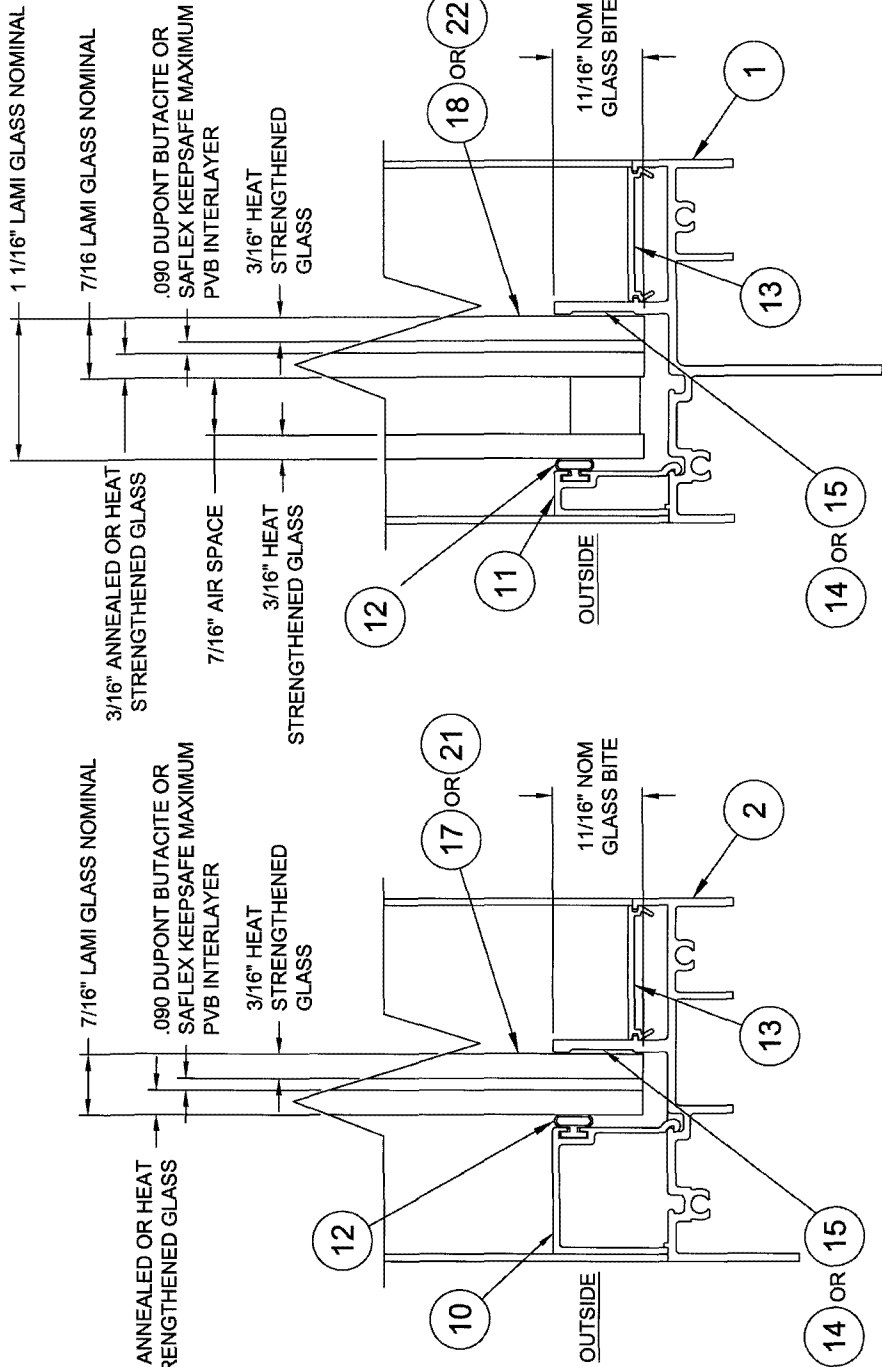
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PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No 07-0418-06
 Expiration Date FEB 15, 2009
 By *Mauro*
 Miami/Dade Product Control
 Division

Robert L. Clark
 4/13/07
 Robert L. Clark, P.E.
 PE #39712
 Structural

Revised By:	Date:	Revision:	Approved By:	Date:	Checked By:	Date:
F.K.	4/4/07	B	F.K.	12/15/03	F.K.	7/14/03
CHG. NOTE 2 TO REF. ASTM E 1300-02 AND REVISE ANCHORAGE NOTE 3. ADD REFERENCES TO NOTE 6 AND ADD NOTE 7.			1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274			
CHG. NOTE 2 TO REF. ASTM E 1300-02 AND REVISE ANCHORAGE NOTE 3. ADD REFERENCES TO NOTE 6 AND ADD NOTE 7.			 Visibly Better			
Description: Title: ALUMINUM PICTURE WINDOW, IMPACT			Drawing No. 4259-4 Sheet 1 of 12 Scale: NTS			
Standard: Specification:			Part: B			

NOTES & TABLE OF CONTENTS



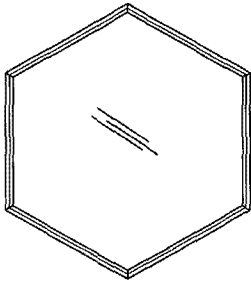
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB. 19, 2009
By: *Robert L. Clark*
Michigan Auto Product Control
Division

Robert L. Clark
4/13/07
Robert L. Clark, P.E.
PE #39712
Structural

Revised By:	Date:	Revisions:	Description:
F.K.	4/4/07	B	GLAZING DETAILS
F.K.	12/16/03	A	ALUMINUM PICTURE WINDOW, IMPACT
Drawn By:	Date:	Sheet	Sheet No.
F.K.	7/14/03	FULL	2 of 12
		Scale:	Drawing No.
		PW-701	4259-4
			Year
			B

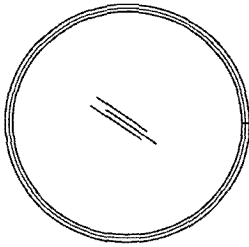


1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1629
NOKOMIS, FL 34274



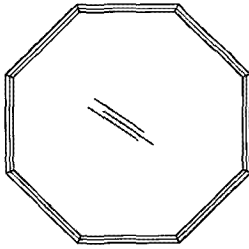
HEXAGON

MAX. SIZE = 60" BETWEEN FLATS
OR MAX. AREA = 21.65 SQ. FT.



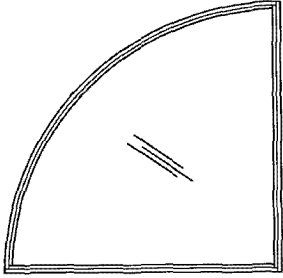
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OR MAX. AREA = 19.63 SQ. FT.



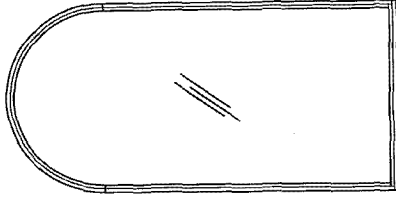
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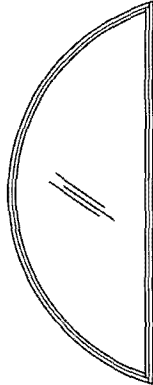
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OR MAX. AREA = 25.22 SQ. FT.



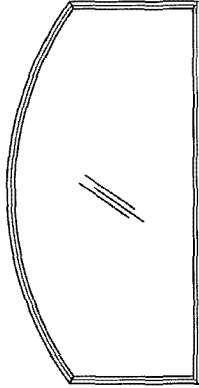
ARCH.

MAX. SIZE = 48" X 96"
OR MAX. AREA = 30.28 SQ. FT.



FAN

MAX. SIZE = 96" X 47"
OR MAX. AREA = 24.47 SQ. FT.



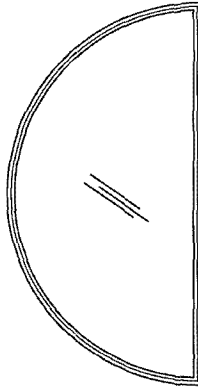
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OR MAX. AREA = 31.99 SQ. FT.



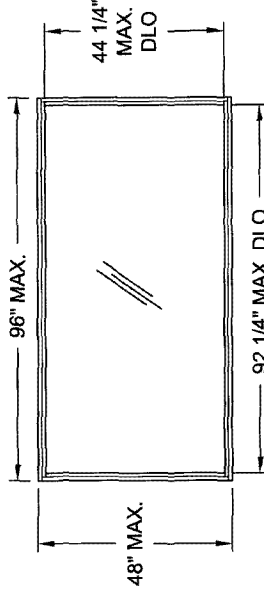
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MAX. SIZE = 96" X 47"
OR MAX. AREA = 31.99 SQ. FT.



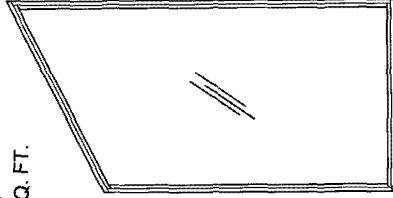
HALF CIRCLE

MAX. SIZE = 96" X 48"
OR MAX. AREA = 25.13 SQ. FT.



RECTANGLE

MAX. SIZE = 48" X 96"
OR MAX. AREA = 32.00 SQ. FT.



TRAPEZOID

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NOTE: FOR ANCHORAGE INFORMATION SEE SHEETS 10 THROUGH 12.

FOR ANCHORAGE INFORMATION SEE SHEETS 10 THROUGH 12.

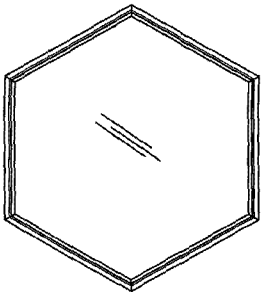
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Revised By: F.K.	Date: 4/4/07	Reference: B	Title: ALUMINUM PICTURE WINDOW, IMPACT	
Revised By: F.K.	Date: 12/15/03	Reference: A	Scale: NTS	Sheet: 3 of 12
Drawn By: F.K.	Date: 7/14/03	Checked By: _____	Drawn No: PW-701	Drawing No: 4259-4
			Rev: _____	B



1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

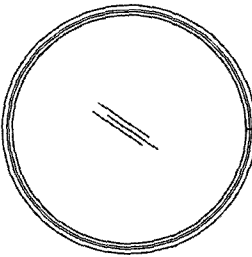
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418, 06
Expiration Date FEB 13, 2009
Maureen Berg
Maureen Berg
Director

R. Clark
4/12/07
Robert L. Clark, P.E.
PE #38712
Structural



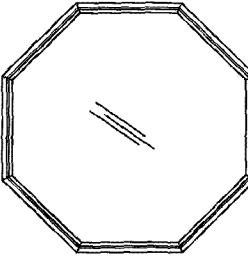
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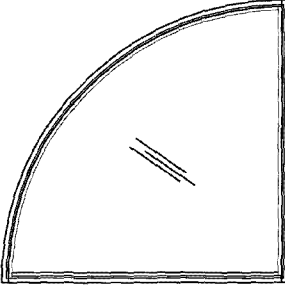
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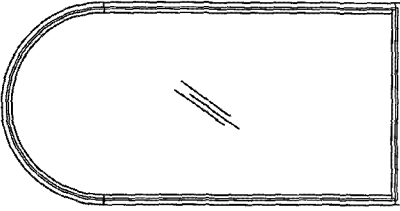
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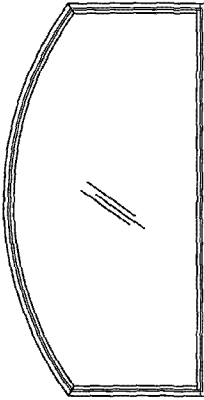
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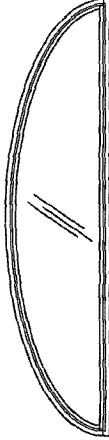
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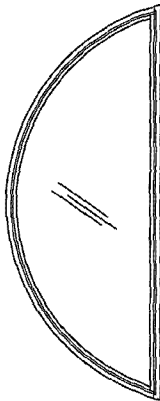
EYEBROW

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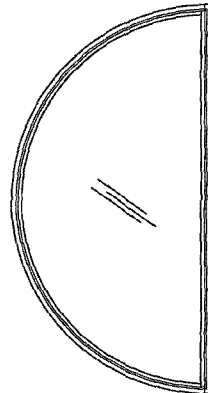
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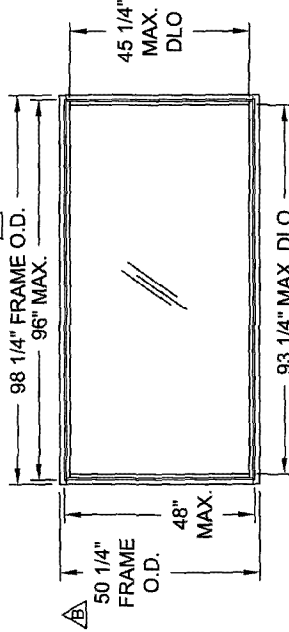
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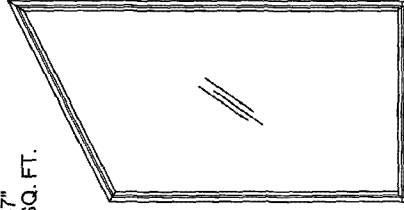
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NOTE: Δ

FOR ANCHORAGE INFORMATION SEE SHEETS 10 THROUGH 12.

Revised By:	Date:	Revisions:	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275	Integral Fin Elevations	Sheet	4 of 12	Drawn No.	4259-4	Rev:	B
Revised By:	Date:	Revisions:	P. O. BOX 1520 NOKOMIS, FL 34274	ALUMINUM PICTURE WINDOW, IMPACT	NTS					
Revised By:	Date:	Revisions:								
Revised By:	Date:	Revisions:								
Drawn By:	Date:	Checked By:								

PRODUCT REVIEWED
in compliance with the Florida
Building Code
Acceptance No. 07-D418, 06
Expiration Date FEB 15, 2009
By *Matthew Day*
Professional Engineer
Structural

Robert L. Clark, P.E.
4/13/07
PE #8912
Structural

TABLE 1. DESIGN PRESSURES, FLANGED WINDOWS (DIMENSIONS ARE TIP-TO-TIP)


GLASS TYPES: A. 7/16" LAMINATED GLASS (3/16"A, .090, 3/16HS)
 B. 7/16" LAMINATED GLASS (3/16"HS, .090, 3/16HS)
 C. 1 1/16" LAMI I.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16A, .090, 3/16" HS)
 D. 1 1/16" LAMI I.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16HS, .090, 3/16" HS)

WINDOW "Y" DIMENSION

WINDOW "X" DIM.	GLASS TYPE	WINDOW "Y" DIMENSION									
		28.500	34.000	39.500	45.000	46.500	48.000				
49.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	AREA	9.70	11.57	13.44	15.31	15.82	16.33	16.33	16.33	16.33	16.33
		+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
54.500	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	AREA	10.79	12.87	14.95	17.03	17.60	18.17	18.17	18.17	18.17	18.17
		+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
60.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	AREA	11.88	14.17	16.46	18.75	19.38	20.00	20.00	20.00	20.00	20.00
		+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
65.500	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	AREA	12.96	15.47	17.97	20.47	21.15	21.83	21.83	21.83	21.83	21.83
		+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
71.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	AREA	14.05	16.76	19.48	22.19	22.93	23.67	23.67	23.67	23.67	23.67
		+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
76.500	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	AREA	15.14	18.06	20.98	23.91	24.70	25.50	25.50	25.50	25.50	25.50
82.000	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	AREA	16.23	19.36	22.49	25.63	26.48	27.33	27.33	27.33	27.33	27.33
87.500	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
93.000	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
96.000	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0

NOTES:

- ALL MAXIMUM SIZES SHOWN ON SHEET 3 ARE QUALIFIED TO THE PRESSURE OF A 32 SQ. FT. UNIT IN TABLE 1.
- ALL SHAPES LESS THAN THE MAXIMUM SIZE, QUALIFY TO PRESSURE FOR THE MAXIMUM SIZE LISTED IN TABLE 1, OR TO THE PRESSURE FOR THE SMALLEST RECTANGULAR SIZE IN TABLE 1, WHICH THEIR OVERALL WIDTH AND HEIGHT DIMENSIONS COMPLETELY FIT WITHIN.
- SEE SHEET 10 THROUGH 12 FOR ANCHORAGE INFORMATION.

Revised By: F.K.	Date: 4/16/07	Revisions: B	DESCRIPTION: UPDATE DESIGN PRESSURES PER ASTM E 1800-02 AND NOTES. CLEAN UP TABLE 1 DESCRIPTION AND HEADINGS.	 <p>1070 TECHNOLOGY DRIVE NOKOMIS, FL 34279 P.O. BOX 1529 NOKOMIS, FL 34274</p>	Description: FLANGED UNIT DESIGN PRESSURES Title: ALUMINUM PICTURE WINDOW, IMPACT Sheet: Scale: NTS	5 of 12	Drawing No. 4259-4	Rev: B
Drawn By: F.K.	Date: 7/14/03	Revisions: A	DESCRIPTION: CHANGE NOTE 1 ANCHORING WITH #12 SCREWS					

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 07-0418.06
 Expiration Date: Feb 19, 2009
 By: *Michael Bell*
 National Abuse Product Control
 Division

4/16/07
 Robert L. Clark, P.E.
 PE #39712
 Structural

TABLE 2. DESIGN PRESSURES, INTEGRAL FIN WINDOWS (SIZES ARE BUCK DIMENSIONS)
 GLASS TYPES: A. 7/16" LAMINATED GLASS (3/16" A, .090, 3/16HS)
 B. 7/16" LAMINATED GLASS (3/16" HS, .090, 3/16HS)
 C. 1 1/16" LAMI I.C.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16A, .090, 3/16" HS)
 D. 1 1/16" LAMI I.C.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16HS, .090, 3/16" HS)

WINDOW "X" DIM.	WINDOW "Y" DIMENSION									
	28.500	34.000	39.500	45.000	46.500	48.000	49.500	51.000	52.500	54.000
49.000	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0
54.500	AREA 9.70 SQ.FT.	AREA 11.57 SQ.FT.	AREA 13.44 SQ.FT.	AREA 15.31 SQ.FT.	AREA 15.82 SQ.FT.	AREA 16.33 SQ.FT.	AREA 16.84 SQ.FT.	AREA 17.35 SQ.FT.	AREA 17.86 SQ.FT.	AREA 18.37 SQ.FT.
60.000	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0
65.500	AREA 11.88 SQ.FT.	AREA 14.17 SQ.FT.	AREA 16.46 SQ.FT.	AREA 18.75 SQ.FT.	AREA 19.38 SQ.FT.	AREA 20.00 SQ.FT.	AREA 20.63 SQ.FT.	AREA 21.26 SQ.FT.	AREA 21.89 SQ.FT.	AREA 22.52 SQ.FT.
71.000	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0	A,B,C,D +80.0 -80.0
76.500	AREA 14.05 SQ.FT.	AREA 16.76 SQ.FT.	AREA 19.48 SQ.FT.	AREA 22.19 SQ.FT.	AREA 22.93 SQ.FT.	AREA 23.67 SQ.FT.	AREA 24.41 SQ.FT.	AREA 25.15 SQ.FT.	AREA 25.89 SQ.FT.	AREA 26.63 SQ.FT.
82.000	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0
87.500	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0
93.000	AREA 15.14 SQ.FT.	AREA 18.06 SQ.FT.	AREA 20.98 SQ.FT.	AREA 23.91 SQ.FT.	AREA 24.70 SQ.FT.	AREA 25.50 SQ.FT.	AREA 26.29 SQ.FT.	AREA 27.08 SQ.FT.	AREA 27.87 SQ.FT.	AREA 28.66 SQ.FT.
99.000	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0
105.000	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0	B,C,D +80.0 -80.0
111.000	AREA 16.23 SQ.FT.	AREA 19.36 SQ.FT.	AREA 22.49 SQ.FT.	AREA 25.63 SQ.FT.	AREA 26.48 SQ.FT.	AREA 27.33 SQ.FT.	AREA 28.18 SQ.FT.	AREA 29.03 SQ.FT.	AREA 29.88 SQ.FT.	AREA 30.73 SQ.FT.
117.000	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0
123.000	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0
129.000	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0
135.000	AREA 17.32 SQ.FT.	AREA 20.66 SQ.FT.	AREA 24.00 SQ.FT.	AREA 27.34 SQ.FT.	AREA 28.26 SQ.FT.	AREA 29.17 SQ.FT.	AREA 30.09 SQ.FT.	AREA 31.00 SQ.FT.	AREA 31.91 SQ.FT.	AREA 32.82 SQ.FT.
141.000	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0
147.000	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0
153.000	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0
159.000	AREA 18.41 SQ.FT.	AREA 21.96 SQ.FT.	AREA 25.51 SQ.FT.	AREA 29.06 SQ.FT.	AREA 30.03 SQ.FT.	AREA 31.00 SQ.FT.	AREA 31.97 SQ.FT.	AREA 32.94 SQ.FT.	AREA 33.91 SQ.FT.	AREA 34.88 SQ.FT.
165.000	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0	A +80.0 -80.0
171.000	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0	C +80.0 -80.0
177.000	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0	B,D +80.0 -80.0
183.000	AREA 19.00 SQ.FT.	AREA 22.67 SQ.FT.	AREA 26.33 SQ.FT.	AREA 30.00 SQ.FT.	AREA 31.00 SQ.FT.	AREA 32.00 SQ.FT.	AREA 33.00 SQ.FT.	AREA 34.00 SQ.FT.	AREA 35.00 SQ.FT.	AREA 36.00 SQ.FT.

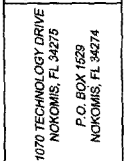
NOTES: **△**
 1. ALL MAXIMUM SIZES SHOWN ON SHEET 4 ARE QUALIFIED TO THE PRESSURE FOR THE MAXIMUM SIZE LISTED IN TABLE 2.
 2. ALL SHAPES LESS THAN THE MAXIMUM SIZE, QUALIFY TO PRESSURE FOR THE MAXIMUM SIZE LISTED IN TABLE 2, OR TO THE PRESSURE FOR THE SMALLEST SQUARE OR RECTANGULAR SIZE IN TABLE 2, WHICH THEIR OVERALL WIDTH AND HEIGHT DIMENSIONS COMPLETELY FIT WITHIN.
 3. INSTALLATION WITH NAILS IS THROUGH THE INTEGRAL FIN AS SHOWN ON SHEET 10. INSTALLATION WITH OTHER FASTENER TYPES ARE THROUGH THE FRAME. SEE ANCHORAGE DETAILS ON SHEETS 10 AND 11.

FTL-3835
 FTL-3835
 FTL-3850
 FTL-3850

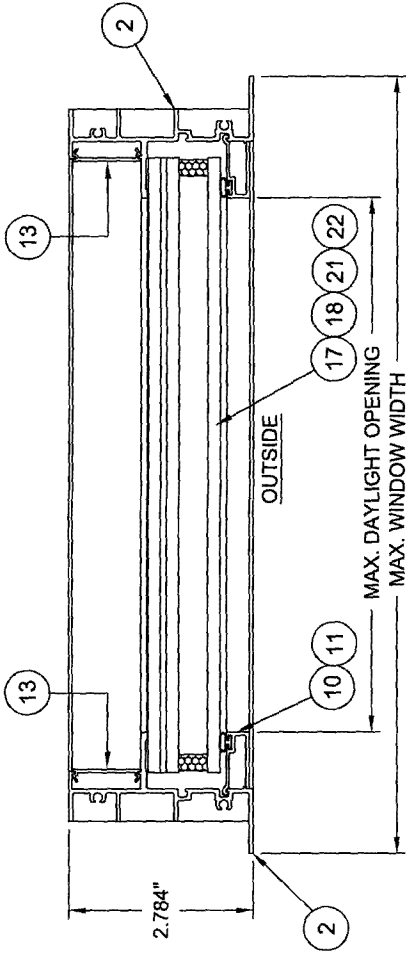
PRODUCT REVISED
 as compliant with the Florida
 Building Code
 Acceptance No. 07-0418.06
 Expiration Date 12/31/2009
 By: *Manuel J. ...*
 Miami/Dade Product Control
 Division

Robert L. Clark, P.E.
 PE #39712
 Structural

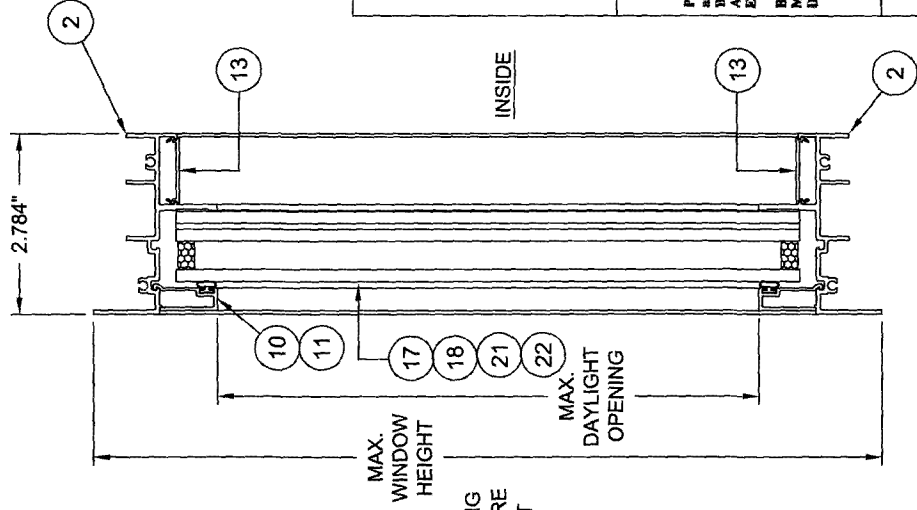
Revised By: Date: _____
 Reviewed: _____
 Prepared By: Date: 4/13/07
 Checked By: Date: _____
 Drawn By: Date: 12/15/03
 F.K. 7/14/03



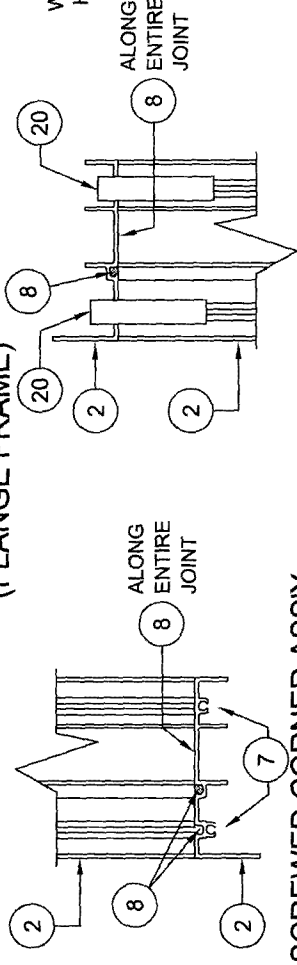
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 Subcode: ALUMINUM PICTURE WINDOW, IMPACT
 Scale: NTS
 Sheet: 6 of 12
 Drawing No.: 4259-4
 Rev: B



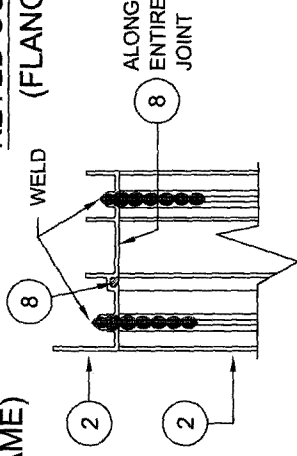
**HORIZONTAL SECTION
(FLANGE FRAME)**



**VERTICAL SECTION
(FLANGE FRAME)**



**SCREWED CORNER ASSY
(FLANGE FRAME)**



**KEYED CORNER ASSY
(FLANGE FRAME)**

WELDED CORNER ASSY (FLANGE FRAME)

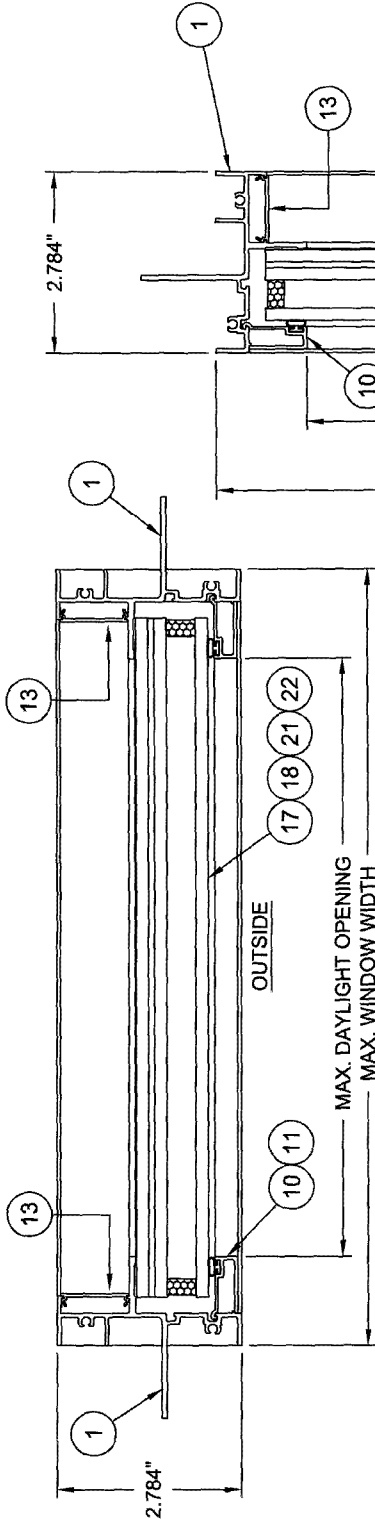
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB 19 2009
By *Michael D. Clark*
Mississippi State Product Control
Division

Robert L. Clark, P.E.
4/13/07
Robert L. Clark, P.E.
PE #98712
Structural

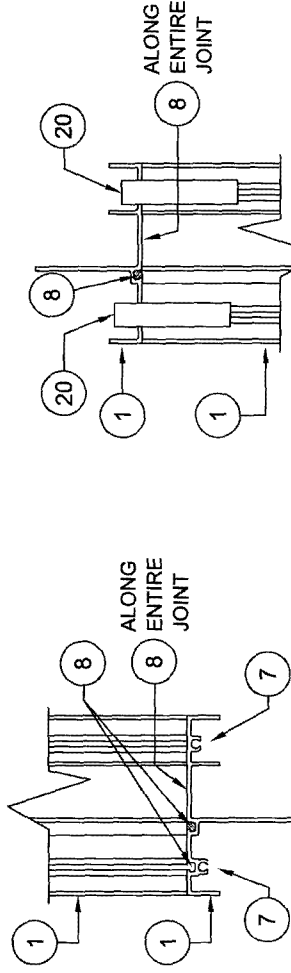
Revised By:	Date:	Revision:	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275	Scale:	HALF	Sheet:	7	of	12	Drawing No.	4259-4	Box:	B
F.K.	4/4/07	B	P.O. BOX 1629 NOKOMIS, FL 34274	Scale:	HALF	Sheet:	7	of	12	Drawing No.	4259-4	Box:	B
F.K.	12/15/03	A											
Drawn By:	Date:	Checked By:											
F.K.	7/14/03												



SECTIONS & CORNER ASSY, FLANGED
ALUMINUM PICTURE WINDOW, IMPACT

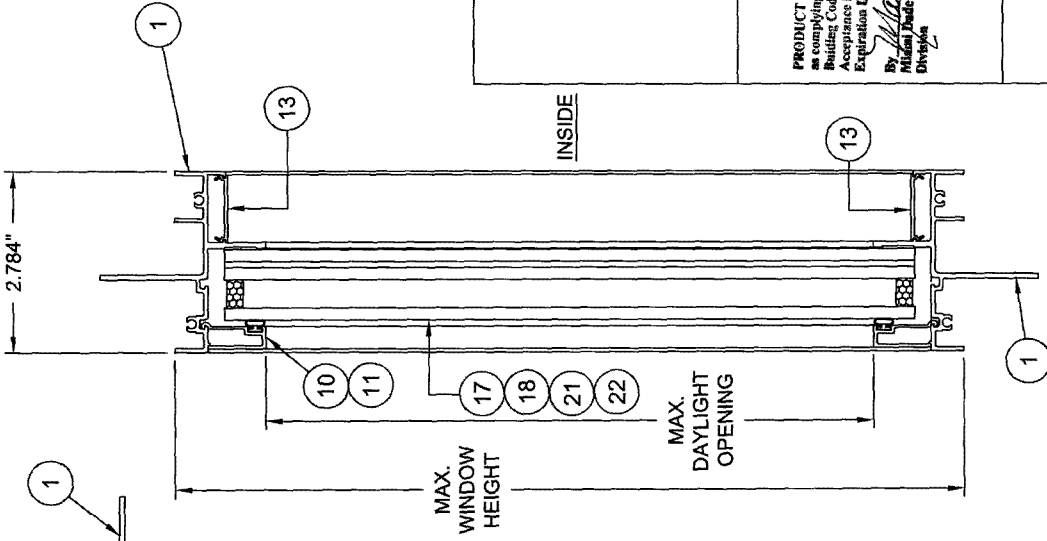


**HORIZONTAL SECTION
(INTEGRAL FIN FRAME)**



**SCREWED CORNER ASSY
(INTEGRAL FIN FRAME)**

**KEYED CORNER ASSY
(INTEGRAL FIN FRAME)**



**VERTICAL SECTION
(INTEGRAL FIN FRAME)**

WELDED CORNER ASSY (INTEGRAL FIN FRAME)

PRODUCT REVISED
in compliance with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date: 03/31/2009
By: *Michael Clark*
Milliken Trade Product Control
Division

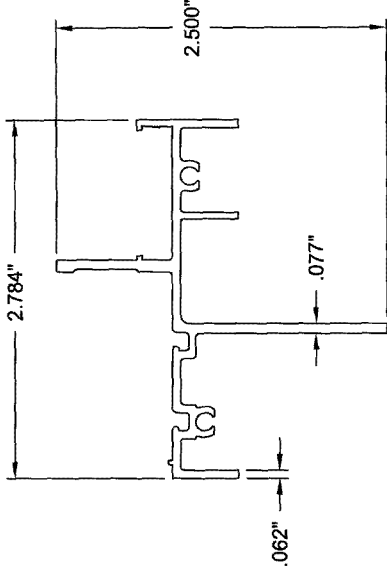
Michael Clark
4/13/07
Robert L. Clark, P.E.
PE #93712
Structural

Revised By:	Date:	Revisions:	Description:	
Drawn By:	12/15/03	Checked By:	SECTIONS, INTEGRAL FIN	
Rev'd By:	04/07	Rev'd By:	ALUMINUM PICTURE WINDOW, IMPACT	
Rev'd By:	12/15/03	Rev'd By:	Scale: HALF	
Drawn By:	12/15/03	Rev'd By:	Drawing No. 4259-4	
Rev'd By:	07/14/03	Rev'd By:	Sheet: 8 of 12	
Rev'd By:	07/14/03	Rev'd By:	Title: B	



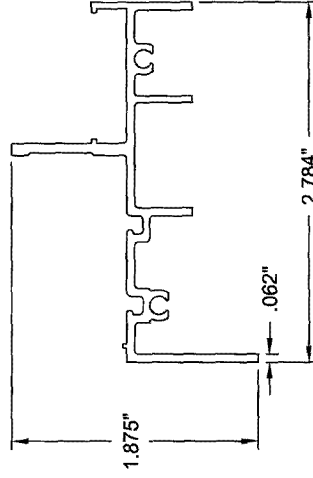
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
NOKOMIS, FL 34274

ITEM	DWG NO.	PART #	DESCRIPTION
1	4256A	64256	INTEGRAL FIN FRAME HEAD, SILL & JAMB
2	4253	64253	FLANGED FRAME HEAD, SILL & JAMB
7	1155	781PQX	#8 X 1 QUAD PN SMS STAINLESS STEEL
8			SCHNEE-MOREHEAD SM5504 ACRYL-R NARROW JOINT SEALANT OR EQUAL
10	4255	64255	7/16 LAMI GLASS BEAD
11	4254	64254	1 1/16 LAMI I.G. GLASS BEAD
12	1224	6TP247	VINYL BULB WEATHERSTRIP (THICK)
13	4224		INSTALLATION FASTENER COVER
14			DOW CORNING 899 GLAZING SEALANT OR EQUIVALENT
15			DOW CORNING 995 SILICONE STRUCTURAL SEALANT, BLACK
17			7/16" LAMI GLASS; 3/16" ANNEALED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED
18			1 1/16" LAMI I.G. GLASS; 3/16" HEAT STRENGTHENED OUTBOARD - 7/16" AIRSPACE - 3/16" ANNEALED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED
20	4262	64262	ARCHITECTURAL CORNER KEY
21			7/16" LAMI GLASS; 3/16" HEAT STRENGTHENED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED
22			1 1/16" LAMI I.G. GLASS; 3/16" HEAT STRENGTHENED OUTBOARD - 7/16" AIRSPACE - 3/16" HEAT STRENGTHENED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED



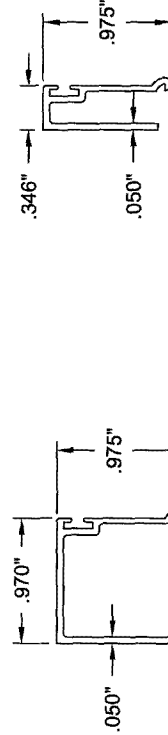
ITEM 1, INTEGRAL FIN FRAME

MAT'L: 6063-T5
DWG NO. 4256A



ITEM 2, FLANGED FRAME

MAT'L: 6063-T5
DWG NO. 4253



ITEM 10,

7/16 LAMI GLASS BEAD

MAT'L: 6063-T5
DWG NO. 4255

ITEM 11,

1 1/16 LAMI I.G. GLASS BEAD

MAT'L: 6063-T5
DWG NO. 4254

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-041B, 06
Expiration Date: 12/31/2009
By: *Manuel Silva*
Manuel Silva Product Control
Bridgton

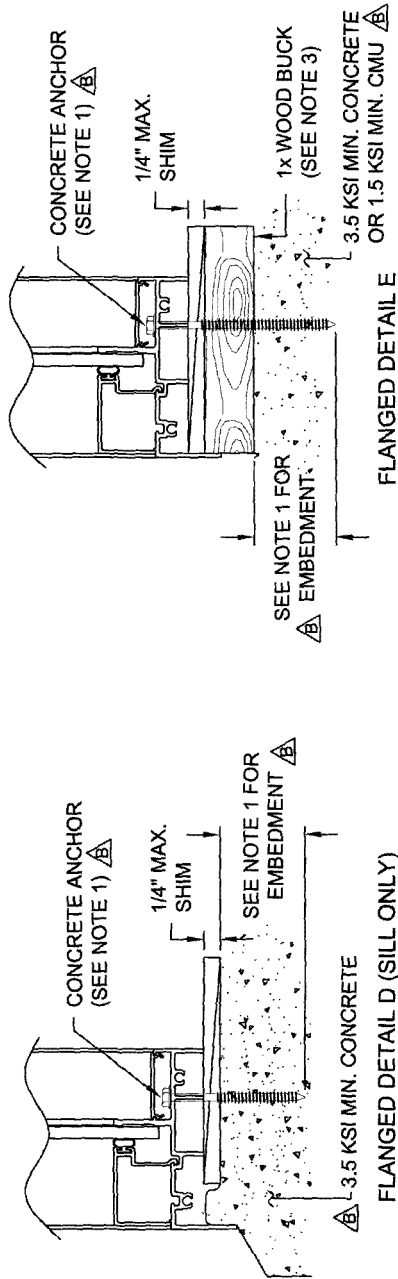
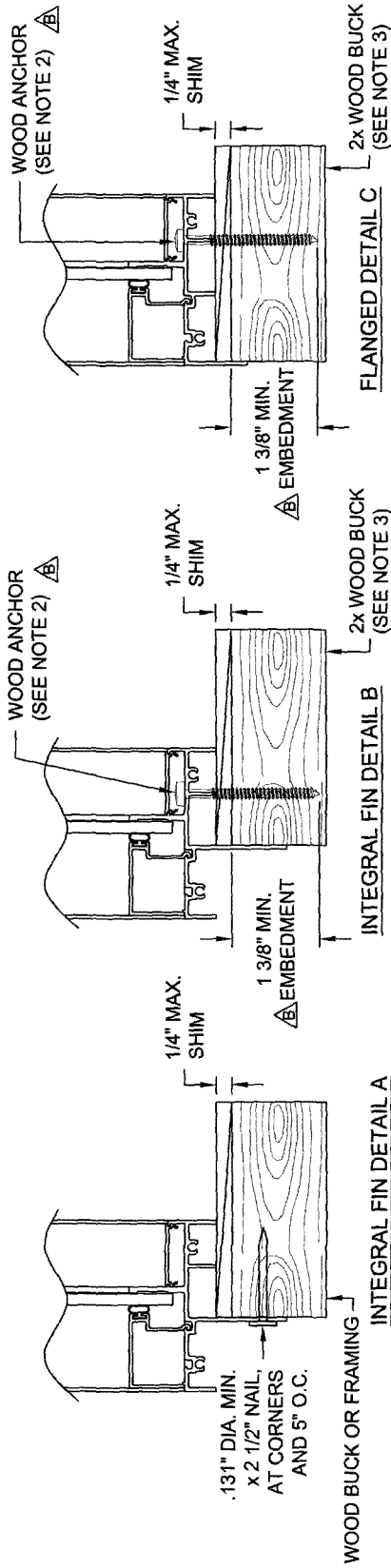
Robert Clark
4/13/07
Robert Clark, P.E.
PE #93712
Structural

Revised By:	Date:	Revision:	Description:
F.K.	4/4/07	B	NO CHANGE THIS SHEET
F.K.	12/15/03	A	NO CHANGE THIS SHEET
F.K.	7/14/03		

Drawn By:	Date:	Scale:	Sheet:	Drawn No.	Rev.
F.K.	7/14/03		9 of 12	4259-4	B

Extrusion:	Profile:	Part:
EXTRUSION PROFILES & PARTS LIST	ALUMINUM PICTURE WINDOW, IMPACT	
PW-701	HALF	4259-4

Company:	Address:	City:	State:	Zip:
PGI	1070 TECHNOLOGY DRIVE	NOKOMIS, FL 34775	FL	34775
	P.O. BOX 1593	NOKOMIS, FL 34774		



NOTES: Δ

- FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 1/4" ELCO TAPCONS, EMBEDDED 1 3/8" MIN., 5/16" ELCO TAPCONS EMBEDDED 1 3/4" MIN. OR 1/4" SS4 CRETE-FLEX EMBEDDED 1 3/4" MIN. DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 1 3/4" MIN.
- FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #12 OR #14 STEEL SCREWS (G6) OR 1/4" SS4 CRETE-FLEX.
- WOOD BUCKS DEPICTED IN THE SECTIONS ON THIS PAGE AS 1x ARE BUCKS WHOSE TOTAL THICKNESS IS LESS THAN 1 1/2". 1x WOOD BUCKS ARE OPTIONAL IF UNIT CAN BE INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY AUTHORITY HAVING JURISDICTION.
- FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES AND ANCHORAGE SPACING FOR TAPCONS MAY BE USED.

PRODUCT REVISED
 in compliance with the Florida
 Building Code
 Amendment No. 07-0419, 06
 Effective Date FEB 15, 2009
 By *Michael J. ...*
 Division

Robert L. Clark
 4/13/09
 Robert L. Clark, P.E.
 PE #39712
 Structural

Revised By:	Date:	Revision:	Anchor:	Scale:	Sheet:	Drawings No.	Rev:
F.K.	4/1/07	B	ANCHORAGE - HEAD, SILL AND JAMBS	NTS	10 of 12	4259-4	B
Revised By:	Date:	Revision:	1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275				
F.K.	12/15/09	A	P.O. BOX 1529 NOKOMIS, FL 34274				
Drawn By:	Date:	Checked By:	 Visitby Better				
F.K.	7/14/03		The ALUMINUM PICTURE WINDOW, IMPACT Submittal: PM-701 Drawing No. 4259-4				

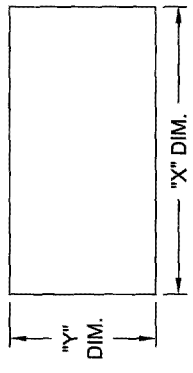
ANCHOR TYPES:
 1. #12 STEEL SCREW (G5)
 2. #14 STEEL SCREW (G5)
 3. 1/4" ELCO TAPCON
 4. 1/4" ELCO SS4 CRETEFLEX
 5. 5/16" ELCO TAPCON

PRODUCT REVIEWED
 in compliance with the Florida
 Building Code
 Exception No. 07-0418.06
 Expiration Date: Feb 18, 2009
 By: *Michael Dobb*
 Miami/Dade Product Control
 Division

[Signature]
 4/13/07
 Robert L. Clark, P.E.
 PE #39712
 Structural

TABLE 3. ANCHOR ON-CENTER DIMENSION BY ANCHOR TYPE - WOOD SUBSTRATE

WIND. "X" DIM.	WINDOW "Y" DIMENSION																				
	15.0"		20.0"		25.0"		28.5"		30.0"		34.0"		38.5"		45.0"		46.5"		48.0"		
	1. X	2. Y	1. X	2. Y	1. X	2. Y	1. X	2. Y	1. X	2. Y	1. X	2. Y	1. X	2. Y	1. X	2. Y	1. X	2. Y	1. X	2. Y	
49.0"	12 3/8	7 1/2	10 5/8	12 3/8	10	12 1/2	12 3/8	10 5/8	12 3/8	9	10 1/2	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	12
54.5"	10 5/8	7 1/2	10 5/8	12 3/8	10	12 1/2	12 3/8	10 5/8	12 3/8	9	10 1/2	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	12
60.0"	10 5/8	7 1/2	10 5/8	12 3/8	10	12 1/2	12 3/8	10 5/8	12 3/8	9	10 1/2	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	10 5/8	12 3/8	12
65.5"	10 3/4	7 1/2	10 3/4	12 3/8	10 3/4	12 1/2	12 3/8	10 3/4	12 3/8	9	10 3/4	12 3/8	10 3/4	12 3/8	10 3/4	12 3/8	10 3/4	12 3/8	10 3/4	12 3/8	12
71.0"	11 13/16	7 1/2	11 13/16	13 1/8	10 3/4	12 1/2	12 3/8	11 13/16	13 1/8	9	11 13/16	13 1/8	11 13/16	13 1/8	11 13/16	13 1/8	11 13/16	13 1/8	11 13/16	13 1/8	12
76.5"	10 3/4	7 1/2	10 3/4	12 3/8	10 3/4	12 1/2	12 3/8	10 3/4	12 3/8	9	10 3/4	12 3/8	10 3/4	12 3/8	10 3/4	12 3/8	10 3/4	12 3/8	10 3/4	12 3/8	12
82.0"	11 1/4	7 1/2	11 1/4	13 1/8	10 3/4	12 1/2	12 3/8	11 1/4	13 1/8	9	11 1/4	13 1/8	11 1/4	13 1/8	11 1/4	13 1/8	11 1/4	13 1/8	11 1/4	13 1/8	12
87.5"	12 5/8	7 1/2	12 5/8	14 1/8	10 3/4	12 1/2	12 3/8	12 5/8	14 1/8	9	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12
93.0"	12 5/8	7 1/2	12 5/8	14 1/8	10 3/4	12 1/2	12 3/8	12 5/8	14 1/8	9	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12
96.0"	12 5/8	7 1/2	12 5/8	14 1/8	10 3/4	12 1/2	12 3/8	12 5/8	14 1/8	9	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12 5/8	14 1/8	12



NOTES:
 1. ANCHOR SPACING FOR SQUARE AND RECTANGULAR WINDOWS:
 MAX. ON-CENTER (O.C.) "X" AND "Y" DIMENSION FROM TABLE 3 (MIN. 2 1/8" O.C. CONCRETE SUBSTRATE)
 MAX. 8 1/2" FROM CORNERS

2. ANCHOR SPACING FOR WINDOW SHAPES OTHER THAN SQUARE OR RECTANGULAR:

FIND THE SMALLEST WINDOW SIZE IN TABLE 3 WHICH THE OVERALL WIDTH AND HEIGHT DIMENSIONS COMPLETELY FIT WITHIN AND USE THE ON-CENTER DIMENSION FOR THE RESPECTIVE ANCHOR TYPE AROUND THE PERIMETER OR CIRCUMFERENCE, NOT EXCEEDING 8 1/2" FROM ANY CORNER.

Revised By: _____	Date: _____	Approved By: _____	Date: _____
Revised By: _____	Date: _____	Approved By: _____	Date: _____
Revised By: _____	Date: _____	Approved By: _____	Date: _____
Drawn By: _____	Date: _____	Checked By: _____	Date: _____
F.K.	7/14/03	F.K.	4/14/07
1070 TECHNOLOGY DRIVE NOKOMIS, FL 34278		NEW SHEET	
F.O. BOX 1529 NOKOMIS, FL 34274		ANCHORAGE, WOOD SUBSTRATE	
PGT Visibly Better		ALUMINUM PICTURE WINDOW, IMPACT	
Standard:	PIW-201	Series:	NTS
Quantity:	11 of 12	Drawing No.:	4250-3
Rev:	B		

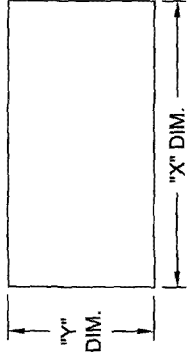
TABLE 4. ANCHOR ON-CENTER DIMENSION BY ANCHOR TYPE - CONCRETE SUBSTRATE

ANCHOR TYPE "X" DIM.	WINDOW "Y" DIMENSION																			
	15.0"		20.0"		25.0"		28.5"		30.0"		34.0"		39.5"		45.0"		46.5"		48.0"	
	3.4, 4.5	3.4, 4.5	3.4, 4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5
49.0" O.C.	12 3/8	12 3/8	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
54.5" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
60.0" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
65.5" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
71.0" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
76.5" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
82.0" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
87.5" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
93.0" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8
96.0" O.C.	7 1/2	7 1/2	10	10	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8	12 3/8	12 3/8	10 5/8	10 5/8

- ANCHOR TYPES:
 1. #12 STEEL SCREW (G6)
 2. #14 STEEL SCREW (G5)
 3. 1/4" ELCO TAPCON
 4. 1/4" ELCO SS4 CRETEFLEX
 5. 5/16" ELCO TAPCON

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 02-0412-06
 Expiration Date: Feb 15, 2009
 By: *Michael J. Clark*
 Michael Clark, P.E.
 Structural

Michael J. Clark
 4/13/09
 Robert L. Clark, P.E.
 PE #38712
 Structural



NOTES:
 1. ANCHOR SPACING FOR SQUARE AND RECTANGULAR WINDOWS:
 MAX. ON-CENTER (O.C.) "X" AND "Y" DIMENSION FROM TABLE 4 (MIN. 2 1/8" O.C. CONCRETE SUBSTRATE)
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2. ANCHOR SPACING FOR WINDOW SHAPES OTHER THAN SQUARE OR RECTANGULAR:
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Revised By: _____	Date: _____	Revisions: _____
Drawn By: _____	Date: _____	Revisions: _____
Checked By: _____	Date: _____	Revisions: _____
Scale: _____	Sheet: _____	Drawn No: _____
NTS	12 of 12	4259-3
PGI 1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1629 NOKOMIS, FL 34274 Visibly Better		
ANCHORAGE, CONCRETE SUBSTRATE ALUMINUM PICTURE WINDOW, IMPACT		
Formulation: _____ Forming No: _____ Part No: _____		